



.06 x 45°  
2 PLACES

1 REQ'D - MATL SAE 72 BRASS

STAMP PER NOTE N2 1

#### NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8 - 3/16 HIGH FIGURES THE FOLLOWING:
  - a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
  - b) VENDOR NAME OR TRADEMARK.

6893389 REF

6893392 REF

2 FINISH ALL OVER 63 U.O.S.

BEARING, ROLLER-CYLINDRICAL  
55 MM x 90 MM x 18 MM REF

SHAFT ASSEMBLY,  
SUPPORT TORQUEMETER REF

BREAK SHARP EDGES .020 U.O.S.

GEOMETRIC CHARACTERISTIC SYMBOLS			
<input type="checkbox"/> FLATNESS	<input type="checkbox"/> PERPENDICULARITY	<input type="checkbox"/> OR SHC (MAX MATL CONDITION)	
<input type="checkbox"/> STRAIGHTNESS	<input type="checkbox"/> PARALLELISM	<input type="checkbox"/> OR RFS (REGARDLESS OF FEATURE SIZE)	
<input type="checkbox"/> ROUNDNESS	<input type="checkbox"/> ANGULARITY	<input type="checkbox"/> BASIC DR	
<input type="checkbox"/> CYLINDRICITY	<input type="checkbox"/> RUNOUT	<input type="checkbox"/> DIAMETER	
<input type="checkbox"/> PROFILE OF A LINE	<input type="checkbox"/> TRUE POSITION	<input type="checkbox"/> DATUM 100%	
<input type="checkbox"/> PROFILE OF A SURFACE	<input type="checkbox"/> CONCENTRICITY		
	<input type="checkbox"/> SYMMETRY		

UNLESS OTHERWISE SPECIFIED:  
ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC.  
ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS RFS.  
SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE.  
RUNOUTS ARE CIRCULAR.

REVISIONS			
REVISED	LTR	DESCRIPTION	DATE

RELEASED FOR PROD.  
DATE: 10/18/13 INT: *ch*

These tool drawings are furnished in accord with the terms of the IDA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GMC.

SHOP COPY

SAE 72  
LOCAL SPECS. (REF)

DRAWING PRACTICE	
SURFACE TEXTURE	
SCREW THREADS	
GENERAL SPECIFICATIONS	SPEC. SUMMARY
<b>TITLE</b> DRIFT-TORQUEMETER SUPPORT SHAFT ROLLER BEARING	
<b>MODEL</b> FIRST USED 250 SERIES	
SIZE	CODE IDENT
C	73342
SCALE 1/1	DWG. No. 6893390
	SHEET

6893390